





-  facebook.com/mercedesbenzusa
-  linkedin.com/company/mercedes-benz-usa
-  instagram.com/mercedesbenzusa
-  twitter.com/mbusa
-  youtube.com/mbusa

The rewards of striving to be the best are even more meaningful in the development of our youth than they are in automobiles. That's why Mercedes-Benz USA is committed to educating and empowering the next generation of diverse leaders. To help equip them with the tools for success, MBUSA partners with two national organizations that invest in the futures of young people in communities across the country. As a Mercedes-Benz driver, you become a part of this effort to give hundreds of thousands of youth a better life today, and all of us a brighter tomorrow. *Learn more about how Mercedes-Benz USA gives back at MBUSA.com/community*



A nationwide network of youth sports programs, Laureus Sport for Good USA is focused on improving the health, education, employment and social cohesion of youth in underserved communities. Since 2012, Laureus USA has helped nearly half a million young people in 150 cities, and has supported the training of more than 8,000 coaches who serve as mentors in their communities. *To learn more, visit laureususa.com*

JOHNNY MAC SOLDIERS FUND

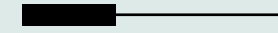
Johnny Mac Soldiers Fund helps to honor military service and sacrifice by providing scholarships to veterans and military family members, particularly the children of our nation's fallen and disabled. Since 2014, Johnny Mac has awarded over \$7.5 million in scholarships to more than 1,000 students. *To learn more, visit johnnymac.org*

©2018 Mercedes-Benz USA, LLC • One Mercedes-Benz Drive, Sandy Springs, GA 30328 • 1-800-FOR-MERCEDES • MBUSA.com
Marketing Communications. All illustrations and specifications contained in this brochure are based on the latest product information available at the time of publication. Mercedes-Benz USA reserves the right to make changes at any time, without notice, to colors, materials, equipment, specifications and models. Any variations in colors shown are due to reproduction variations of the printing process. Illustrations may include test situations. Some vehicles may be shown with non-U.S. equipment. Some vehicles are shown with optional equipment. Apple CarPlay, iPad, iPhone and Siri are trademarks, registered trademarks or service marks of Apple Inc. Bluetooth is a registered trademark of Bluetooth SIG, Inc. Burmester is a registered trademark of Burmester Audiosysteme GmbH, Berlin, Germany. Android and Android Auto are trademarks of Google Inc. HD Radio is a proprietary trademark of iBiquity Digital Corporation. Sirius, XM and all related marks and logos are trademarks of Sirius XM Radio Inc. Tuneln is a registered service mark of Tuneln, Inc. Twitter is a registered trademark of Twitter, Inc.



MC-18-1116

GLC



2019



Mercedes-Benz

2019

GLC

Everyone seems to want an SUV today. Their commanding view, sense of security, and flexible space make them feel like the ideal fit for everyday life. Except when a winding road makes you wish you had a sport sedan. Or when the latest luxuries would really make your commute more livable. Or at the gas pump, when a plug-in hybrid starts to sound very appealing. Or when you get hungry for power and a paddle-shifted growl. Instead of an everyday SUV, how about one you'll actually enjoy every day? With six powertrain setups and two bodystyles to choose from, the GLC family is not just distinctive, it's distinctly different. It's agile, with a 4-wheel multilink suspension. It's swift, with turbo-fed torque—including the plug-in hybrid, or from three AMG biturbo options. And it wraps advanced innovation in acclaimed style. With nine models to choose from, there's something for everyone who wants an SUV—and demands nothing less than a Mercedes-Benz.

GLC 300 SUV GLC 300 4MATIC SUV and COUPE

GLC 350e 4MATIC SUV AMG GLC 43 SUV and COUPE

AMG GLC 63 SUV and COUPE AMG GLC 63 S COUPE

THE GLC ISN'T JUST DESIGNED TO STAND OUT AMONG MIDSIZE SUVS. FROM INNOVATION TO PERFORMANCE TO CRAFTSMANSHIP, IT WAS DEVELOPED TO SET THE STANDARD.



Key Features	04
Model Overview	07
Packages	15
SUVs	16
Plug-In Hybrid SUV	22
Coupes	24
AMG SUVs/Coupes	28
Build Your Own	34
Ownership	38



Standard and available equipment may vary by model. Please see back of brochure.

KEY

PERFORMANCE



Inline-4 turbo, AMG-enhanced V6 biturbo, or handcrafted AMG V8 biturbo power, plus a gas/electric plug-in hybrid

9-speed transmission (7 on hybrid, AMG SPEEDSHIFT® on AMG models)

DYNAMIC SELECT drive modes

4MATIC®, or AMG Performance 4MATIC or 4MATIC+ all-wheel drive*

Selective damping suspension, or AMG Sport Suspension based on AIR BODY CONTROL on AMG models

Off-Road Engineering Package*

DESIGN



18" to 21" alloy wheels*¹

LED or active LED headlamps,* LED taillamps

AMG Line, Night Package, and AMG Exterior Carbon Fiber Package styling options*

Power tilt/sliding sunroof (Coupes), or power Panorama roof* (SUVs)

A wide selection of hand-fitted upholstery, from MB-Tex to *designo* Nappa leather*

SAFETY



Crosswind Assist, Trailer Stability Assist, and Blind Spot Assist*

PRE-SAFE®, ATTENTION ASSIST®, and Mercedes-Benz Emergency Call

Radar-based Active Brake Assist collision mitigation

Rearview camera, or multicamera Surround View System*

Intelligent Drive* suite of driver assistance systems including Active Distance Assist DISTRONIC®, Active Brake Assist with Cross-Traffic Function, and Speed Limit Assist

LUXURY



Power driver seat with memory

Heated or heated/ventilated* front seats, heated rear seats*

40/20/40 split-folding rear seats

Power liftgate

Power-folding side mirrors

Dual-zone or 3-zone* climate control with dust and odor filters

Multicolor LED ambient lighting*

13-speaker Burmester® Surround Sound System*

TECHNOLOGY



7" color screen and rotary central controller; or COMAND® with navigation, 8.4" screen and touchpad controller*

Mercedes me connect featuring smartphone app with Remote Start, 4G LTE WiFi,* and more²

Apple CarPlay™ and Android Auto*

KEYLESS-GO*

Hands-free Active Parking Assist*

Radar-based Regenerative Braking System for plug-in hybrid

FEATURES

*Optional or not available on some models. Please see features and endnotes at back of brochure.



ATHLETIC

QUICK-WITTED AND AGILE, THE 2019 GLC SUVs AND COUPES EXERCISE THEIR POWER WITH PRECISION. INSPIRING YOUR CONFIDENCE IS AS IMPORTANT AS IGNITING YOUR PASSION.

FIVE ROOMY SUVs let you ride in sport-sedan style and comfort, or carry up to 56.5 cubic feet of cargo.³ Industry-advancing driver assists and a diverse range of powertrains—including a plug-in hybrid and three with the AMG pedigree—reward drivers and passengers alike.

THREE CLEVER COUPES match a muscular body and bold attitude with the all-wheel-drive capability and versatile cabin space of a midsize luxury SUV. A turbo coupe and two AMG biturbo models offer sporty performance in a flexible and family-friendly package.

GLC MODELS

GLC 300 SUV
GLC 300 4MATIC SUV and Coupe
241-hp inline-4 turbo, rear-wheel drive or 4MATIC® all-wheel drive

GLC 350e 4MATIC SUV
315-hp (combined) inline-4 turbo with 85kW plug-in hybrid electric motor, 4MATIC all-wheel drive

AMG GLC 43 SUV and Coupe
AMG-enhanced 362-hp V6 biturbo, AMG Performance 4MATIC

AMG GLC 63 SUV and Coupe
Handcrafted 469-hp V8 biturbo, AMG Performance 4MATIC+

AMG GLC 63 S Coupe
Handcrafted 503-hp V8 biturbo, AMG Performance 4MATIC+

SCHOLARSHIP

Please see endnotes at back of brochure.





VERSATILITY

FROM DRIVING MODES TO PASSENGER SPACE TO CARGO CONFIGURATIONS, THE GLC ADAPTS TO FIT YOUR GEAR, YOUR MOOD, AND YOUR NEVER-ENDING SENSE OF ADVENTURE.

40/20/40-SPLIT REAR SEATBACKS fold down via buttons in the cargo area.³ Also standard is underfloor storage (except on the hybrid), plus 12V and 115V power outlets.

An intuitive rotary controller on the console and 7" **SCREEN** offer easy access to audio and vehicle settings. A touchpad controller and 8.4" display come with **COMAND**® navigation.*⁴

HIGHLIGHTS

4MATIC® all-wheel drive, or **AMG Performance 4MATIC** or **4MATIC+***

DYNAMIC SELECT driving modes from Comfort to Sport+, plus a customizable Individual program

Off-Road Engineering Package*⁵ with added driving modes and off-road features (GLC 300 4MATIC SUV)

Driver Assistance Package*⁶ with Active Distance Assist **DISTRONIC**, Active Steering Assist, rear-impact preparation, Active Blind Spot and Lane Keeping Assists, and more

*Optional or not available on some models. Please see back of brochure.

Burmester® **SURROUND SOUND** can fill the cabin via 13 high-quality speakers with exquisitely drilled metal grilles.* Its advanced digital amplifier continually adapts the audio to seamlessly compensate for ambient noise.

Impeccably tailored upholstery is **FITTED BY HAND**, from supple yet durable MB-Tex to exquisitely soft *designo* Nappa leather. Wood trim is hand-finished, too, and available in as many as five low-sheen or glossy types.

HIGHLIGHTS

Dual-zone (or new 3-zone*) climate control with dust/pollen filter and activated charcoal odor filtration

Heated power front seats with driver-seat memory

Power liftgate, **KEYLESS-GO**®* and **HANDS-FREE ACCESS***

Ventilated front seats,* heated rear seats,* heated steering wheel*

Multicolor ambient lighting, and soft white illuminated front door sills*

COMAND® navigation with touchpad and voice control,* or Apple CarPlay™ and Android Auto*⁷

*Optional or not available on some models. Please see back of brochure.

THE REWARDS OF A GLC ONLY START WITH WHAT YOU SEE, TOUCH AND HEAR. IT'S ENGINEERED AND CRAFTED TO REACH YOUR SENSES, AND YOUR SENSE OF CONTENTMENT.





DRIVER ASSISTANCE PACKAGE

Active Distance Assist DISTRONIC[®]
Active Steering Assist⁸

Active Brake Assist with Cross-Traffic
Function,⁹ PRE-SAFE[®] PLUS¹⁰

Active Blind Spot¹¹ and Lane Keeping¹²
Assists, Speed Limit Assist

Enhanced hybrid features (GLC 350e)

POPULAR OPTION GROUPS MAKE IT EASY TO CREATE A GLC THAT'S TAILORED TO FIT YOUR LIFE AND YOUR STYLE.

Stylishly outfitted and generously equipped, the GLC's wide array of optional equipment lets you personalize it to your needs and wishes. The most popular options are grouped into easy-order packages – some of them shown here – that let you enjoy a number of the most-desired items just by checking off a few boxes.

Package contents and standard equipment vary by model. See page 35 for full list of options and packages.

STYLING PACKAGES

AMG Line with AMG body styling, 19" AMG[®] wheels,¹ sport brakes (standard on GLC 350e), and sport interior

Night Package with gloss black exterior and AMG wheel accents

AMG Exterior Carbon Fiber Package

designo Nappa leather upholstery

MULTIMEDIA PACKAGES

Multimedia Package with COMAND[®] navigation, 8.4" display, voice control, touchpad and SiriusXM Traffic,¹³ plus enhanced hybrid features (GLC 350e)

Smartphone Integration Package with Apple CarPlay[™] and Android Auto^{*7}

Off-Road Engineering Package with added drive modes and displays⁵

PACKAGES

THE GLC 300 SUV MODELS

MORE THAN WHAT'S
IN A GLC, CONSIDER
WHAT'S WITHIN IT:
A LEGACY OF RACING
WINS, THE PROGRESS
OF 100,000 PATENTS,
AND A HISTORY OF
DRIVING TOMORROW.







How has the GLC become the USA's best-selling Mercedes-Benz, and the best-selling SUV¹⁴ in its class? Simply put, by setting high goals, and then overachieving them. It's engineered to outperform, from the driving joy to occupant protection. It's been rigorously tested from track to trail, desert swelter to deep freeze, to take adversity in stride. To earn the Star in its grille, a GLC has to excel in every arena of driving. Sporty rear-wheel drive or 4MATIC[®] permanent all-wheel drive help make a GLC300 agile in corners, maneuverable in cities, and quick when reflexes matter most. Its cabin is generous with space, thoughtful in details, and artful in design. For example, its satin aluminum touch points make every button, handle and vent a treat to operate. Gauges and displays are crisp, vivid, and well-placed for easy viewing. And when you take the hand-stitched leather steering wheel in your own hands, you can feel precisely what the GLC's engineers set out to create: Not necessarily the best-selling SUV in its class. Just the best.

Standard **SAFETY INNOVATIONS** use radar to help you avoid frontal collisions,¹⁵ and use clever algorithms to help sense a drowsy driver.¹² The rearview camera¹⁶ features a zoom mode to help you line up a trailer with the GLC's available hitch.¹⁷

HANDS-FREE features in the Parking Assistance Package help you locate, size up, and back into open parking spots,¹⁸ as well as opening and closing the power liftgate with a foot gesture. The package also upgrades the rearview camera to the multicamera Surround View System.¹⁶

The **AMG LINE** brings the sporty soul of the GLC 300 to its surface, with 19" AMG[®] wheels,¹ more aggressively sculpted lower bodywork, and sportier cabin details. The Night Package adds bold, gloss black trim elements from the wheels to the roof rails.

WHETHER REAR-WHEEL OR ALL-WHEEL DRIVEN, THE GLC 300 SUV FUSES SPORTY WITH SECURE, REFINED WITH RUGGED, AND INNOVATIVE WITH INSPIRING AS ONLY A MERCEDES-BENZ CAN.



THE GLC 350e EQ POWER SUV

PROGRESSIVE PERFORMANCE.

Remember when the image of an SUV used to show it venturing off the beaten path to some uncharted frontier? The GLC 350e is paving the way to a braver, and brighter, new world. Its intelligent EQ Power pairing of a gasoline engine and electric motor delivers eco-friendlier driving fun. A 2.0L inline-4 turbo gas engine teams up with an 85kW electric motor and a compact, lithium-ion battery. Combined they can generate up to 315 hp and 413 lb-ft of torque. Along with improved efficiency¹⁹ and emissions, the GLC 350e also rushes from 0 to 60 mph in a red-blooded 6.2 seconds.²⁰ Its hybrid gear takes up minimal space, so the rear seating area is uncompromised and the flat cargo floor is raised by just 1.8". And with 4MATIC[®] permanent all-wheel drive standard, it's a plug-in that's never out of season.

ENTHUSIASTIC EFFICIENCY.

Since it's a GLC, it's also never out of fashion, or out of its element. Standard 18" wheels¹ – with options up to 20" – collaborate with the standard sport brakes and 4-wheel selective-damping suspension. You can recharge its battery at home, at public charging stations in just over two hours, or by driving: The gas engine feeds the battery, and Radar-based Regenerative Braking helps extend range by optimizing energy recovery as you slow down. Two options further smarten its efficiency: The longer-range radar of Active Distance Assist DISTRONIC[®] boosts energy recovery and can anticipate shifts more intelligently. And COMAND[®] navigation⁴ optimizes the use of gas and electricity based on your route.

THE GLC 350e OFFERS PLUG-IN HYBRID PERKS LIKE NO OTHER SUV IN ITS CLASS. ALONG WITH THE ADVANTAGES, APTITUDE AND APPEAL THAT MAKE IT A GLC.



Please see endnotes at back of brochure.





What does it mean to call a design “daring?” Is it pushing its own boundaries, or challenging you to? The GLC Coupe makes you rethink how a capable, confident SUV can look, and how it can make you feel. It also dares to reconsider a coupe as a good fit for your life. Any sports car can have two seats and a love for the open road, but can they provide nearly 50 cubic feet of cargo space?³ Or room for five plus a sedan-sized trunk, for that matter? The GLC300 4MATIC Coupe dares you to be rational without losing your passion for driving. Its turbo engine, paddle-shifted 9-speed, selective-damping suspension, and agile all-wheel drive ensure that its 19" wheels¹ and muscular shape aren't some wild overpromise. In fact, it asserts what an ideal basis the GLC SUV is for resculpting its body into a genuine driver's coupe. It offers nearly the same space under its cargo cover, and the same luxury, safety and driver-assistance advancements. All with a sporty attitude that doesn't just invite you to enjoy driving like never before. It dares you.

DYNAMIC SELECT lets you fine-tune the GLC Coupe's performance via a single console switch. Driving modes from ECO to Sport+, along with an Individual mode you can set up yourself, fine-tune the shift points, steering feel, throttle, and more.

An ideal mix of **ANALOG AND DIGITAL** displays presents the vitals of driving and a virtual world of genuine entertainment. Crisp gauges flank a color screen you can scroll from the steering-wheel controls. The large central screen and an optional Head-Up Display²¹ help keep data in view.

Three **20" WHEEL** options take an even more aggressive stance than the standard 19s.¹ Two styling packages feature AMG bodywork and render the diamond-block grille in chrome. Cockpit choices include five wood trims and nine upholsterys.

FOUR WIDE DOORS AND A POWER LIFTGATE MAKE IT EASY TO GET INTO, LIKE AN SUV. AND WITH TURBO POWER DRIVING ALL FOUR OF ITS 19" OR 20" WHEELS, YOU'LL GET INTO DRIVING IT LIKE A SPORTS CAR.

PERFECT FOR
ROAD TRIPS, AND
POWER TRIPS



AMG
DRIVING PERFORMANCE



**EXPERIENCE
A RUSH WITH
GREATNESS**

BORN TO A FAMILY THAT WINS RACES REGULARLY, THE AMG GLC SUVs AND COUPES HAVE THE STRENGTH AND STAMINA TO GIVE YOUR FAMILY A RUSH.

AN INFUSION OF AMG DNA enhances every facet of performance in the GLC43 SUV and Coupe. Their 3.0L biturbo V6 engines cut friction and raise boost to output 362 hp. An AMG SPEEDSHIFT® TCT 9-speed and AMG Performance 4MATIC® turn traction into action.²²

A SINGLE PAIR OF HANDS crafts each biturbo V8 in the 469-hp GLC63 SUV and Coupe, and the 503-hp GLC63 S Coupe. AMG Performance 4MATIC+, an AMG SPEEDSHIFT MCT 9-speed, and a limited-slip rear diff team up for gripping performance. Up to 100% of their torrential torque can be sent to the rear wheels.

Please see endnotes at back of brochure.



HAULERS

IF YOUR FAMILY LIKES TO HAUL, THEY CAN TAKE ON CARGO THE WAY YOU EXPECT AN SUV TO. THEY CAN ALSO TAKE ON A NUMBER OF PERFORMANCE CARS. AND TAKE THE LEAD.

DRIVER-FOCUSED yet passenger-pleasing, special appointments include AMG instruments and an optional AMG Head-Up Display.²¹ The available AMG Track Pace app²³ taps into performance data from your vehicle to turn your Apple iPhone[®] into a virtual racing instructor.

Based on **AIR BODY CONTROL**, the adaptive AMG Sport Suspension can respond within milliseconds to driving maneuvers. Speed-based auto-lowering helps enhance handling and efficiency. Adjustable damping is controlled via the modes of AMG DYNAMIC SELECT.

HIGHLIGHTS

GLC43 SUV and Coupe:
AMG-enhanced 3.0L biturbo V6,
362 hp, 384 lb-ft torque;
AMG SPEEDSHIFT[®] TCT 9-speed;
AMG Performance 4MATIC all-wheel
drive, 31:69 front/rear torque split

GLC63 and GLC63 S models:
Handcrafted AMG 4.0L biturbo V8
GLC63: 469 hp, 479 lb-ft torque,
GLC63 S: 503 hp, 516 lb-ft torque;
AMG SPEEDSHIFT MCT 9-speed;
AMG Performance 4MATIC+, variable
torque split, up to 100% rear

All models:
AMG wheels,¹ 20" or optional 21"
Blind Spot Assist

AMG Ceramic Compound brakes,²⁴
optional on GLC63 S Coupe



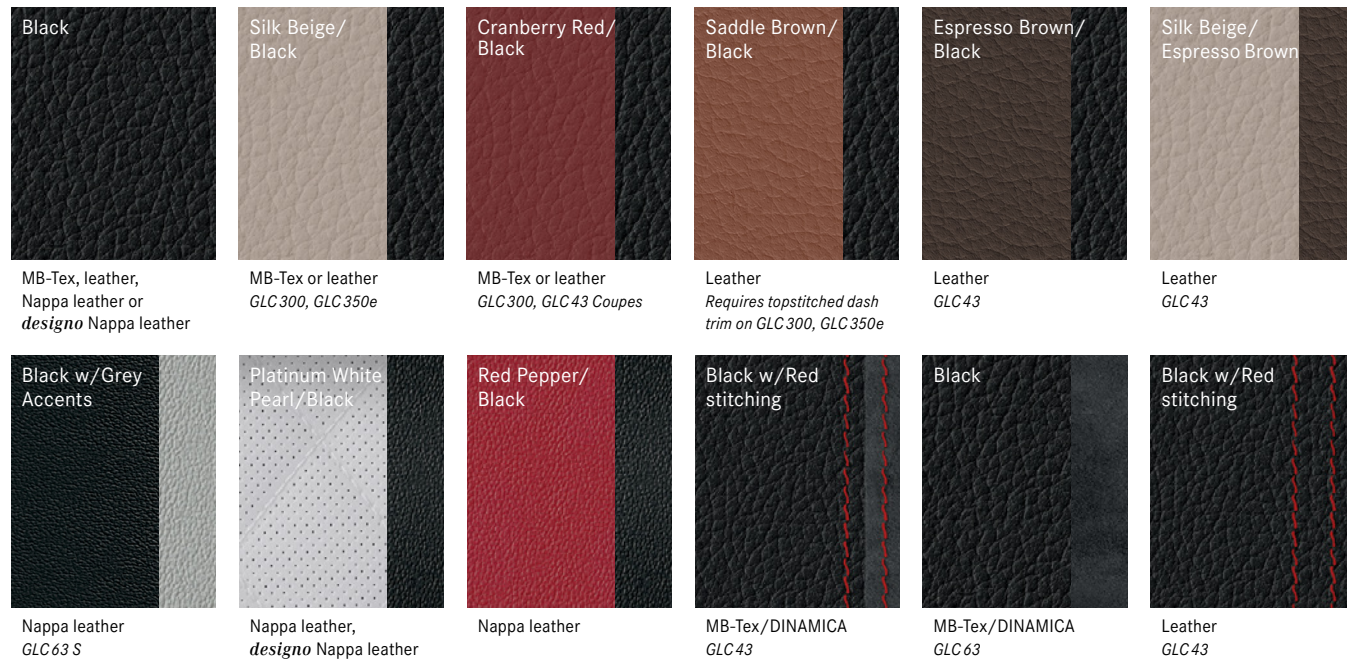
DRIVING PERFORMANCE

UPHOLSTERY

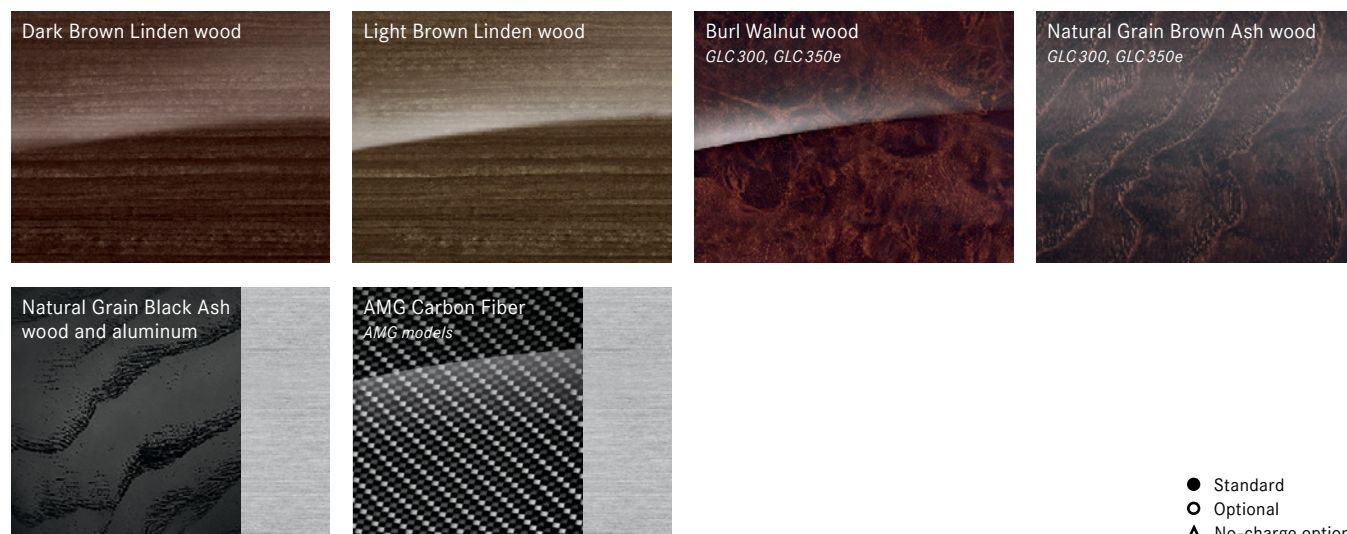


- GLC300
- GLC350e
- AMG GLC43
- AMG GLC 63 (shown)
- GLC300
- GLC350e
- AMG GLC43
- AMG GLC 63 S
- AMG GLC 63
- All models

UPHOLSTERY COLORS

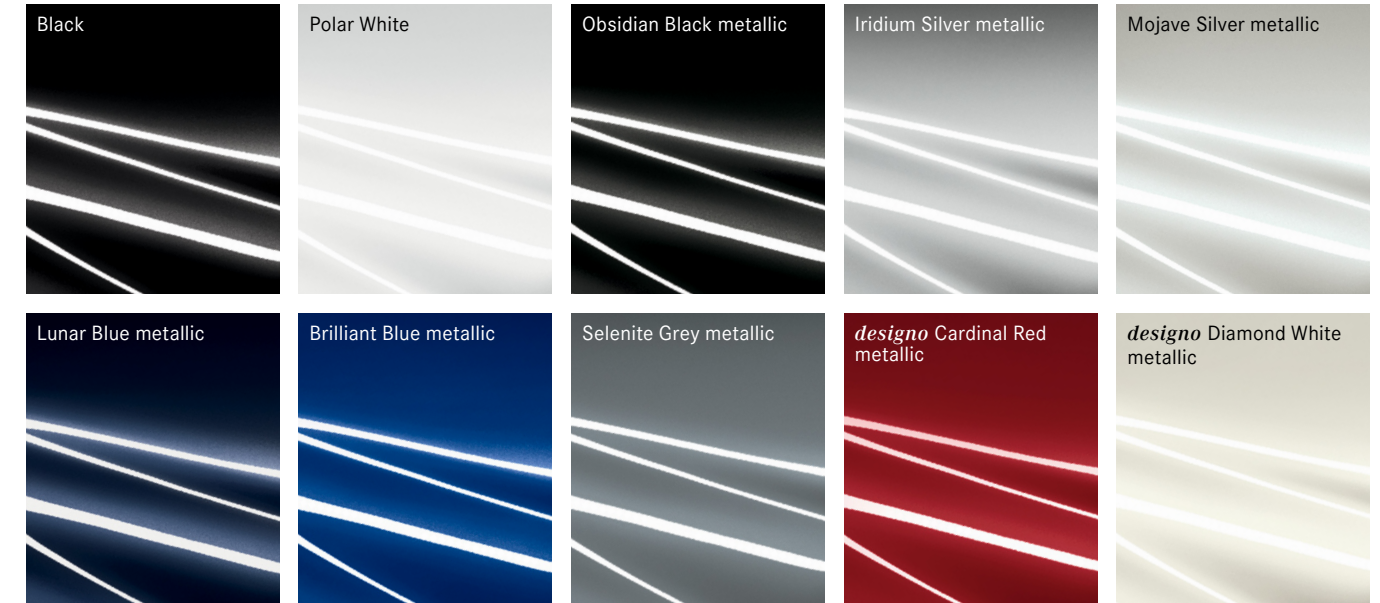


TRIM

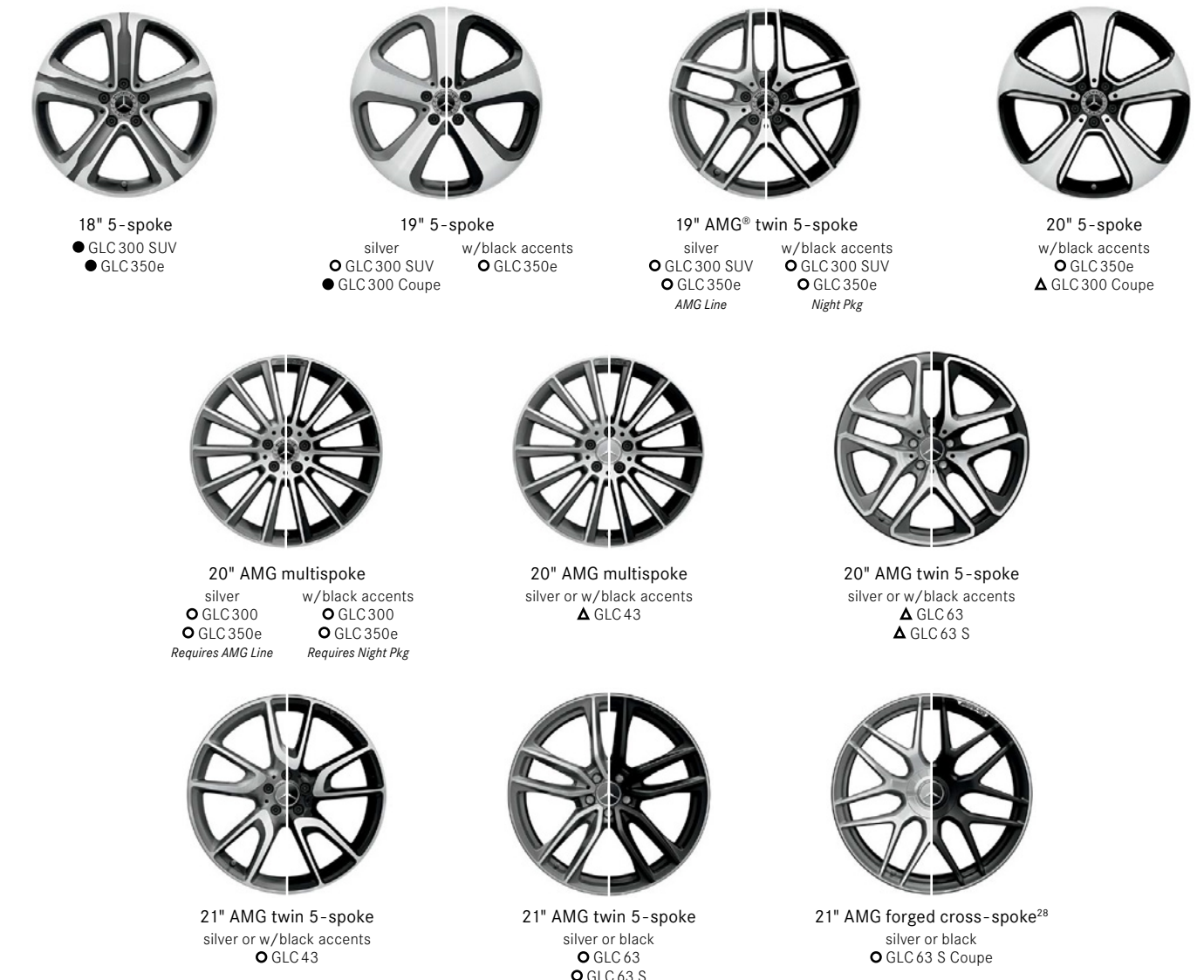


- Standard
- Optional
- ▲ No-charge option

PAINTWORK



WHEELS



- 18" 5-spoke
 - GLC300 SUV
 - GLC350e
- 19" 5-spoke
 - silver
 - GLC300 SUV
 - GLC300 Coupe
 - w/black accents
 - GLC350e
- 19" AMG® twin 5-spoke
 - silver
 - GLC300 SUV
 - GLC350e
 - AMG Line
 - w/black accents
 - GLC300 SUV
 - GLC350e
 - Night Pkg
- 20" 5-spoke
 - w/black accents
 - GLC350e
 - ▲ GLC300 Coupe
- 20" AMG multispoke
 - silver
 - GLC300
 - GLC350e
 - w/black accents
 - GLC300
 - GLC350e
 - Requires AMG Line
 - Requires Night Pkg
- 20" AMG multispoke
 - silver or w/black accents
 - ▲ GLC43
- 20" AMG twin 5-spoke
 - silver or w/black accents
 - ▲ GLC63
 - ▲ GLC63 S
- 21" AMG twin 5-spoke
 - silver or w/black accents
 - GLC43
- 21" AMG twin 5-spoke
 - silver or black
 - GLC63
 - GLC63 S
- 21" AMG forged cross-spoke²⁸
 - silver or black
 - GLC63 S Coupe

THE VALUE OF THE DIFFERENCE

Getting a new Mercedes-Benz may be a dream come true. But from the vehicle and its features to the company and its people, Mercedes-Benz aims to make every experience special—now, and for many miles down the road.

MERCEDES ME CONNECT

More than a smartphone app with remote vehicle features, *Mercedes me connect* helps make your life easier, from the everyday to an emergency, and countless ways in between.² To learn more, visit MBUSA.com/mercedesme

**THE PERKS BEHIND THE STAR**

The Star on the front of your Mercedes-Benz is also a symbol of the treatment you can expect when you're part of the family. It starts at your Mercedes-Benz dealer, where your sales and service teams are equipped to take the best care of your vehicle, and eager to take the best care of you. But you're part of a much bigger world of Mercedes-Benz, too—from special events, offers and partnerships, to exclusive perks for AMG owners like an online "lounge" and the AMG Driving Academy.

**GENUINE ACCESSORIES**

Genuine Mercedes-Benz Accessories let you personalize your vehicle beyond its factory equipment. A range of items let you enhance its convenience, versatility, or appearance—all without compromising its legendary quality, safety or style.

From the Illuminated Star to chrome body accents, they're stylish. Whether helping you manage cargo, enjoy your electronic devices, or protect your car's finishes, they're functional. And they all fit like they're engineered for your car. Because they are. To see the line of accessories for your vehicle, visit MBUSA.com/accessories

**EASE OF SERVICE**

Your Mercedes-Benz dealer makes it easy to keep your vehicle at its peak of performance. Thanks to *Mercedes me assist*,³ so does your car. It can alert your dealer when maintenance is due, send diagnostic info, and even have its software updated over the air.

ROADSIDE ASSISTANCE

The original manufacturer-provided Roadside Assistance Program is just a phone call or in-car button's push away, 24/7, to anyone driving your Mercedes-Benz. From a jump start to a tow to expert attention even before they arrive, the original still puts you first.²⁹

ENDNOTES

* Item is optional or not available on some models. See Packages and Options listing in this brochure or visit MBUSA.com for more information.

1 Lower-aspect-ratio tires and accompanying wheels provide substantially increased treadwear, increased tire noise and reduced ride comfort. Serious wheel and tire damage may occur if the vehicle is operated on rough or damaged road surfaces or upon encountering road debris or obstacles. These tires are not designed for use on snow and ice. Winter tires mounted on appropriately sized and approved wheels are recommended for driving in those conditions.

2 All *Mercedes me* services operate only where cellular and GPS signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. *Mercedes me assist* services, and 3 years of *Mercedes me connect* services are included at no additional charge with new-vehicle sales and leases at an authorized Mercedes-Benz dealer. Models with COMAND[®] navigation also include 1 year of Concierge Service, and a 1-month trial (up to 1GB) of in-vehicle WiFi and streaming audio. Subscriber Agreement is required for service to be active. Some services are only available on select vehicles. Your PIN is required to use certain services. Connection may be limited by cellular signal and other factors. Features may be introduced and updated at varying dates, and may also require a vehicle software update. Some services may be limited or restricted in some areas. Driver is responsible for complying with traffic and other laws. The *Mercedes me* Mobile App is compatible with Apple iPhone[®] models running iOS 7.0 or later, and Android-based phones running OS 2.3 or later. See your dealer or MBUSA.com/mercedesme for details.

3 Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs.

4 While the navigation system provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area.

5 Off-road driving should only be attempted by drivers with the necessary skill, experience and understanding of the vehicle's limits. Read Operator's Manual before driving off-road or in deep water.

6 Even the most advanced safety systems may not be sufficient to avoid an accident. Please refer to more detailed information on specific systems elsewhere in this brochure, at MBUSA.com, and in the vehicle's Operator's Manual. Some systems may be optional.

7 Apple CarPlay[™] is a product of Apple Inc. Android Auto is a product of Google Inc. Device and app providers' terms and privacy statements apply. Requires connected compatible device and data plan. Apps, content and features are selected solely by their providers. Connection to apps and streaming services may be limited by the device's network connection. Data usage is routed through device and subject to fees, charges and restrictions in user's wireless plan. Vehicle's factory audio/information interface may not be used simultaneously with Apple CarPlay or Android Auto. When Apple CarPlay or Android Auto is in use, the steering-wheel voice control button accesses Siri[®] or Google voice recognition software for voice commands.

8 Active Distance Assist DISTRONIC[®] cruise control is not a substitute for active driving involvement. It does not adapt cruising speed in response to stationary objects, nor does it predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. Active Steering Assist requires driver to hold steering wheel and be ready to steer vehicle at any time. It may not recognize lane markings in some lighting, weather and road conditions. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely.

9 Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. Braking effectiveness also depends on proper brake maintenance, and tire and road conditions. See Operator's Manual for system operating speeds and additional information and warnings.

10 System cannot prevent a collision, and does not alert the driver of an impending collision or system activation. It does not intervene if vehicle is backing up, and does not apply the brakes if the driver is accelerating or if Active Parking Assist is operating. When PRE-SAFE closes the side windows, a small gap is left near the fully closed position.

11 Blind Spot Assist is a warning system only. Blind Spot Assist or Active Blind Spot Assist may not be sufficient to avoid all accidents involving vehicles in your blind spot and does not estimate the speed of approaching vehicles. It must not be used as a substitute for driver awareness and checking of surrounding traffic conditions. See Operator's Manual for system's operating speeds and additional information and warnings.

12 Driving while drowsy or distracted is dangerous and must be avoided. ATTENTION ASSIST[®] and Lane

Keeping Assist are warning systems only. ATTENTION ASSIST, Lane Keeping Assist and Active Lane Keeping Assist may be insufficient to alert a fatigued or distracted driver of lane drift and cannot be relied on to avoid an accident or serious injury. See Operator's Manual for system's operating speeds and additional information and warnings.

13 The purchase of a new, satellite radio-enabled vehicle includes a 6-month introductory subscription to the Sirius All Access package, as well as a 5-year introductory subscription to SiriusXM Traffic and SiriusXM Weather when equipped with Multimedia Package. SiriusXM Traffic and Weather services are available for select markets. SiriusXM Satellite Radio, SiriusXM Traffic and SiriusXM Weather subscriptions are sold separately or as a package after trial period. If you decide to continue your subscription after your trial, the plan you choose will automatically renew and you will be charged according to your chosen payment method at then-current rates. Fees and taxes apply. To cancel you must call SiriusXM at 1-866-635-2349. See SiriusXM Customer Agreement for complete terms at siriusxm.com. All fees and programming subject to change.

14 Based on CY18 sales of luxury SUVs in GLC's market segment reported YTD at time of publication.

15 Active Brake Assist may not be sufficient to avoid an accident. It does not react to certain stationary or suddenly moving objects or pedestrians, may not react in certain situations where objects cannot be clearly identified, nor does it recognize or predict the curvature and/or lane layout of the road or every movement of vehicles and pedestrians ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. See Operator's Manual for system operating speeds and additional information and warnings.

16 Rearview camera and Surround View System do not audibly notify driver of nearby objects and are not a substitute for actively checking around the vehicle for any obstacles or people. Images displayed may be limited by camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the cameras.

17 Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. See dealer for details.

18 Parking assistance systems are not substitutes for driver attention to the immediate surroundings, as well as any people, animals or vehicles in or approaching the vehicle's maneuvering range. System

cannot determine if a space is legally available or of a suitable surface for parking. See Operator's Manual for additional information, tips and warnings.

19 2019 EPA estimated fuel economy not available at time of printing. Please see MBUSA.com or your dealer. Compare the estimated mpg to the estimated mpg of other vehicles. You may get different mileage depending on how fast you drive, weather conditions and trip length. Highway estimate is with a fully charged battery.

20 Stated rates of acceleration are estimated based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.

21 Display may not be visible with certain eyewear, including polarized glasses.

22 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Performance is limited by available traction, which snow, ice and other conditions can affect. Always drive carefully, consistent with conditions. Best performance in snow is obtained with winter tires.

23 The AMG Track Pace app is compatible with Apple iPhone[®] iOS update may be required.

24 The carbon-ceramic brakes are designed expressly for high-performance braking. It is a characteristic of their materials and design that brake noise/squeal may result, along with differing brake pedal feel at lower brake temperatures compared to higher operating temperatures.

25 Steering wheel options and AMG Performance seats are not available with some upholstery. Steering wheel options may not be ordered together. Please see MBUSA.com or your dealer.

26 With Nappa leather grain on GLC 63 S.

27 *designo* interior packages include additional items based on leather color, may require additional options and interior trim, and may exclude items in other packages if ordered together. Please see MBUSA.com or your dealer.

28 Delayed availability. Please see your dealer.

29 Roadside Assistance repairs may involve charges for parts, service and towing. Vehicle must be accessible from main roads. Depending on the circumstance, these services may be provided by an outside provider, courtesy of Mercedes-Benz Roadside Assistance. Restricted roadways, acts of nature and vehicle accessibility may limit our ability to provide services to you. For full details, eligibility requirements, and limitations/exclusions of Sign and Drive services, as well as the Roadside Assistance Program, please see your dealer.